

INDICATOR ACCESSORIES

AGD INDICATOR ACCESSORIES

25SC SPLIT COLLETS

ENGLISH AND METRIC THREADS

For mounting AGD Indicators with 3/8" (9.5 mm) or 8 mm stems in gaging and work location fixtures, these collets simplify fixture mounting. Screw the collet into the fixture or into our 648 Depth Gage Base, insert the indicator into the collet and tighten it in place with the hexagonal nut. Internal collet fingers grip the stem with equal pressure to eliminate spindle binding. Made of steel with black finish. Overall length of collet and threads is 1".



25SC Split Collets English Thread				
Cat. No.	EDP	Thread Size	Thread Length	Hole for Indicator Stem
25SC14	50155	3/8-24NF	9/32" (7mm)	.375" (9.5mm) Diameter to 1/2" (12.7mm) depth; 1/4" (6.3mm) Diameter through hole
25SC38	50156	1/2-20NF		.375" (9.5mm) Diameter through hole
25SC38B	55995	1/2-32UN		.375" (9.5mm) Diameter through hole
25SC Split Collets Metric Thread				
Cat. No.	EDP	Thread Size	Thread Length	Hole for Indicator Stem
25SC8M	64885	M12 x 1.75	7mm	8mm Diameter through hole

SPLIT BUSHINGS

Split bushings fit over the indicator stem to increase the overall diameter for mounting in fixtures.

Split Bushings for 80 Miniature Dial Indicators				
Cat. No.	EDP	Length	Diameter	
			Inside	Outside
80SB	56008	1/2"	.219"	.375"
Split Bushings for AGD English Indicators				
Cat. No.	EDP	Length	Diameter	
			Inside	Outside
25SB	50154	1/2"	.375"	.500"
Split Bushings for AGD Metric Indicators				
Cat. No.	EDP	Length	Diameter	
			Inside	Outside
25MSB	56007	12.7mm	8mm	9.5mm

648 DEPTH GAGE BASES WITH STEM COLLET

Depth gage base with 25SC38 Stem Collet to fit 3/8" (9.5mm) stem dia. (as per AGD). Split bushings for adapting stem diameter are available but not included.

648 Depth Gage Bases with Stem Collet			
Cat. No.	EDP	Base Size	
		in	mm
648-4	65850	4	100
648-6	65851	6	150
648-8	65852	8	200

LONG STEM DIAL INDICATORS

Starrett 81, 25, 2600, 655 and 656 Indicators through the 1" (25mm) range can be furnished with long stems up to 12" (300mm). These are especially useful for gaging in deep holes or where obstructions prevent the use of regular indicators. Specify stem length from outside case diameter when ordering.

Long stems not available on 80 Miniature Dial Indicators.



THREADED STEMS

Threaded stems on Starrett indicators with a .375" (9.5mm diameter stem up to 1" (25mm) range (except long stem models) are available at additional cost. A threaded stem is often desirable for attaching the indicator to machine tools or fixtures. A 3/8-24 thread is furnished unless otherwise specified.

25LC RANGE LIMIT CAP

The Range Limit Cap replaces the stem cap furnished on most 81, 25, 2600, 655 and 656 AGD Indicators, preventing the possible error of a complete revolution. It can be adjusted to limit an indicator's measuring range any amount up to 3/8" (9.5mm).

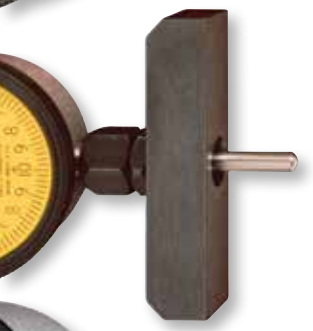
25LC Range Limit Cap	
Part No.	EDP
25LC	50152



Split Bushing Attachment



Threaded Stem Attachment



Stem Collet



Range Limit Cap

